# TruTrainer

## Roller Bumper Wheel Assembly

### Assembly Instructions



#### **ACAUTION:**

To prevent damage, familiarize yourself with the parts list and assembly instructions prior to beginning assembly.

To prevent personal injury, read all precautions and instructions in the User's Manual before using this product.

#### **Assembly Procedure**

Bumper wheels shipped to international locations are packaged un-assembled to minimize shipping costs. The follow instructions deal with the assembly prior to installing them on the rails.

1. The following show the parts required to build one bumper wheel set.



2. Insert the ball bearing into the threaded hole on the top of the bumper body as shown below



**3.** Place the shim on top of the hole on the bumper body as shown below.



**4.** Place the screw through the roller wheel and insert it into the threaded hole. Make sure the shim fits over the screw..



**5.** Tighten the screw and the assembly is complete. Install the wheel bumpers so that the curved surface of the bumper is closest to the roller end cap.

